

**Complexities of Leadership in Higher Education in the 21st Century**

**Abstract Submission Form**

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**Session Type: 15 Minutes Paper 10 Mins Q & A**

**Abstract Title: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_**

**Supporting Presenters (If any)**

**Please arrange the abstract in the following format (Presenter, Title, Organization, and Email Address in the space provided below)**

**Total Number of word abstract submission: 250**

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